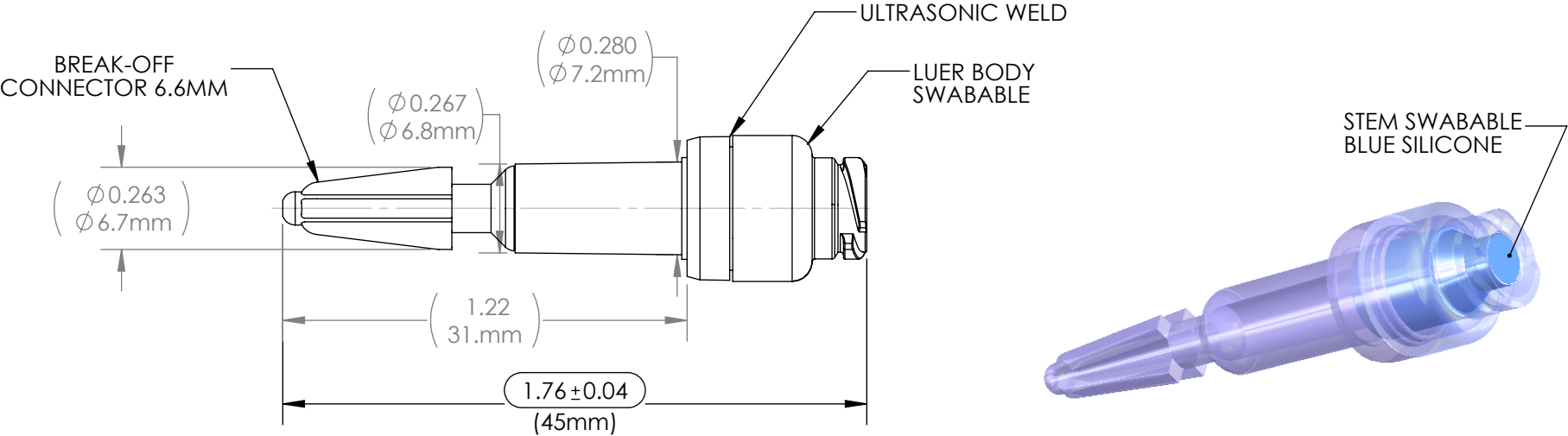


DRAWING NO. <b>C2451130XX</b>	REV <b>H</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			G	UPDATE .283±.003 TO .280±.003, ECO 7122	9/07/16	AK
			H	ADD ISO80369-7 TO NOTE, ECO 8017	04/28/17	AK



- NOTES:
- SUFFIX INDICATES MATERIAL:  
24 - CLEAR POLYCARBONATE
  - CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
  - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
  - ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN MILLIMETERS BELOW.
  - LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
  - USAGE: WILL FIT 6.6mm ( 0.260" ) I.D. TUBING.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). ( 40 PSI NOMINAL ) .



BIOCOMPATABILITY: PASSES ISO 10993, PART 1.

MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.

POTENTIAL STERILIZATION: ETO; STEAM, AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: 0.005 MAX. (0.13mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

		DRAWN BY		PM	DATE		3-24-2006		 <i>Halkey-Roberts</i>				
		APPROVED BY			DATE								
		MATERIAL									TITLE		
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		FINISH									BAG BREAK OFF PORT 6.6mm		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A		DRAWING NO. C2451130XX		REV H			
						SCALE 2:1		DO NOT SCALE DRAWING		SHEET 1 OF 2			


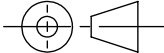
DRAWING NO. <b>C2451130XX</b>	REV <b>H</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			G	UPDATE .283±.003 TO .280±.003, ECO 7122	9/07/16	AK
			H	ADD ISO80369-7 TO NOTE, ECO 8017	04/28/17	AK

BILL OF MATERIAL:

SUFFIX	LUER BODY	BREAKOFF CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

<b>DRAWN BY</b> PM	<b>DATE</b> 3-24-2006	 <b>Halkey-Roberts</b>		
<b>APPROVED BY</b>	<b>DATE</b>			
<b>MATERIAL</b>				
<b>FINISH</b>		<b>TITLE</b> BAG BREAK OFF PORT 6.6mm		
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	<b>THIRD ANGLE PROJECTION</b> 	<b>SIZE</b> A	<b>DRAWING NO.</b> C2451130XX	<b>REV</b> H
<b>SCALE</b> 2:1		<b>DO NOT SCALE DRAWING</b>		<b>SHEET</b> 2 OF 2